



TRANE[®]

Installation

Terminal Seal Field Repair Kit, KIT06841

Models: RTHC

PART-SVN07A-EN

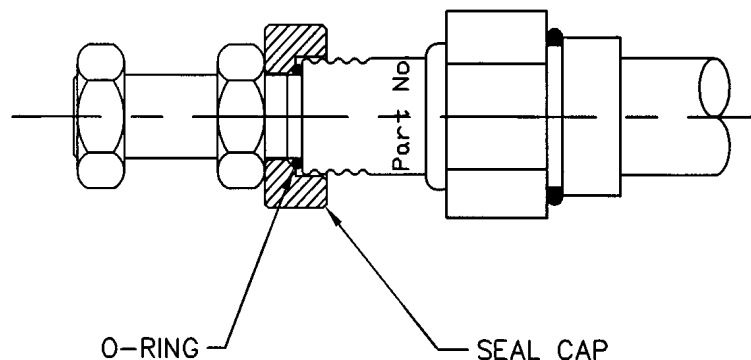
Installation

Assembly Instructions for O-ring and Seal Cap on RTHC Units

Note: This kit is only applicable to terminals that are leaking between the copper stud and the ceramic, it will not work on terminals with cracked ceramics.

1. Loosen the brass nuts (using a back up wrench) on the terminals and remove the power wires and brass nuts.
2. Wrap the terminal threads with tape. (This will prevent damage to the o-ring when sliding over the terminal threads.)
3. Stretch the o-ring over the terminal stud and slide it down until it stops against the ceramic.
4. Remove the tape and slide the seal cap and torque to 120 in/lbs (13.6 Nm).
5. Check the terminals for leaks.
6. Re-install the other brass nuts and power wires. (Using a back up wrench and tighten terminal nuts to 40 ft/lbs. (54.2 Nm))

Figure 1 — Detail View



The Trane Company
Aftermarket Business Unit
3600 Pammel Creek Road
La Crosse, WI 54601
www.trane.com
An American Standard Company

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