DEPT: UNIT VENT | STATION: SETUP | PAGE 1 OF 1 | ■ WORK ● VERIFY ▲ TQC ✚ SAFETY | ITEM | QTY | DESCRIPTION

HORIZONAL

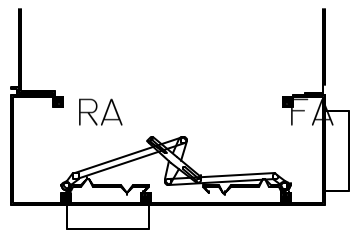
BLADES FOR SIZE 07-15 ARE 4616-6181
BLADES FOR SIZE 20 ARE 4616-6182

DIGIT 20

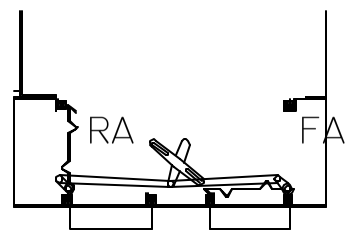
IF DIGIT 10 & 11=HO-JO USE OMS #8081-0035

IF DIGIT 10&11=AO-GO AND DIGIT 20= ANY BELOW. USE THIS CHART FOR LINKAGE AND DAMPER ASSEMLIE

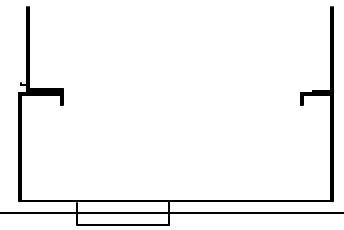
(A) DAMPER INSTALLATION
4616-0064 (07-15)
4616-0781 (20)



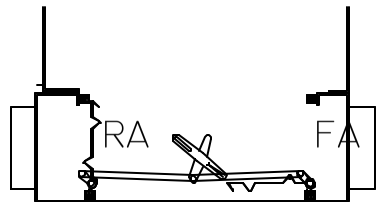
(F) DAMPER INSTALLATION
4616-0061 (07-15)
4616-0778 (20)
(Q) 4616-1453 (07-15)
4616-1361 (20)
(R) 4616-1455 (07-15)
4616-1363 (20)



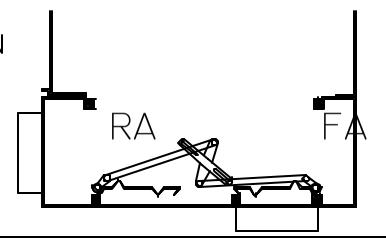
(L) DAMPER INSTALLATION
4616-3188 (07-15)
4616-3363 (20)



(B) DAMPER INSTALLATION
4616-0065 (07-15)
4616-0781 (20)

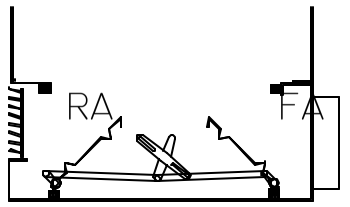


(G) DAMPER INSTALLATION
4616-0062 (07-15)
4616-0779 (20)

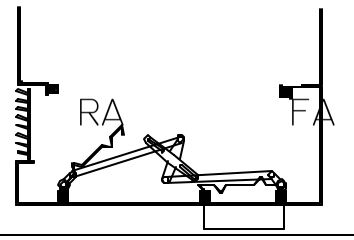


(M) DAMPER INSTALLATION
4616-3246 (07-15)
4617-0103 (20)

(C) DAMPER INSTALLATION
4616-2806 (07-15)
4616-4294 (20)

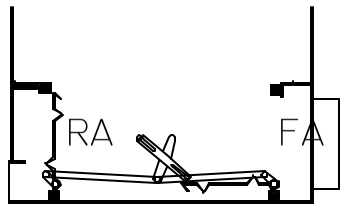


(H) DAMPER INSTALLATION
4616-2803 (07-15)
4616-4293 (20)

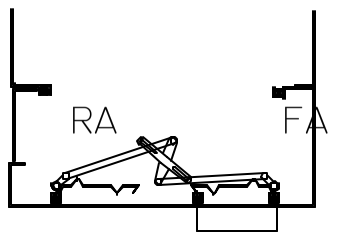


(N) DAMPER INSTALLATION
4616-3198 (07-15)
4616-8206 (20)

(D) DAMPER INSTALLATION
4616-0063 (07-15)
4616-0780 (20)

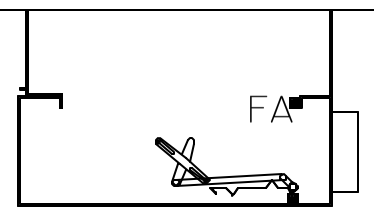


(J) DAMPER INSTALLATION
4616-0060 (07-15)
4616-0777 (20)

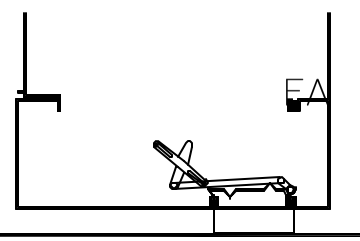


(P) DAMPER INSTALLATION
4616-2599 (07-15)
4616-3980 (20)

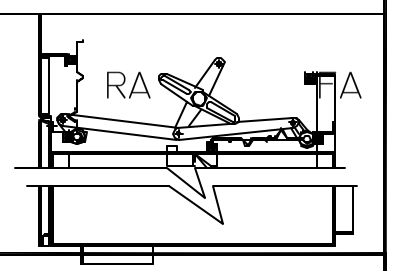
(E) DAMPER INSTALLATION
4616-3674 (07-15)
4616-6911 (20)



(K) DAMPER INSTALLATION
4616-2970 (07-15)
4616-6134 (20)



(T) DAMPER INSTALLATION
4616-1454 (07-15)
4616-1362 (20)
(U) 4616-1456 (07-15)
4616-1365 (20)



■ WORK = PERFORM THE WORK IN THE SEQUENCE SHOWN.
● VERIFY = CHECK KEY QUALITY CRITERIA PERFORMED AT CURRENT STATION.
▲ TQC = CHECK KEY QUALITY CRITERIA PERFORMED AT PREVIOUS STATION.
✚ SAFETY = PROCEDURES TO FOLLOW TO ENSURE SAFETY.

ISO 9000
ENG APPROVAL
DATE

HUV

REV	PREVIOUS CHG REQ'S	ENG DWG	DATE	DESIGNER	
CHG REQ #			042601	JT	6000-0014
DESIGNER					
DATE					

DAMPER BLADE
INSTALLATION EXAMPLES